

ASTM A106/A53						
Steel grade	Outside diameter		Wall thickness		Weight of 1 running meter	
	inch	mm	inch	mm	kg/m	pound/foot
Gr.A, Gr.B, Gr.C	4,5	114,3	0,237	6,02	16,08	10,80
			0,25	6,35	16,91	11,36
			0,281	7,14	18,87	12,68
			0,312	7,92	20,78	13,96
			0,337	8,56	22,32	15,00
			0,438	11,13	28,32	19,03
	5,563*	141,3	0,258	6,55	21,77	14,63
			0,281	7,14	23,62	15,87
			0,312	7,92	26,05	17,51
			0,344	8,74	28,57	19,20
			0,375	9,52	30,94	20,79
			0,5	12,7	40,28	27,07
	6,625	168,3	0,25	6,35	25,36	17,04
			0,28	7,11	28,26	18,99
			0,312	7,92	31,33	21,05
			0,344	8,74	34,39	23,11
			0,375	9,52	37,28	25,05
			0,432	10,97	42,56	28,60
			0,562	14,27	54,21	36,43
			0,719	18,26	67,57	45,40
	8,625**	219,1	0,322	8,18	42,55	28,59
			0,344	8,74	45,34	30,47
			0,375	9,52	49,20	33,07
			0,406	10,31	53,09	35,67
			0,438	11,13	57,08	38,36
			0,5	12,7	64,64	43,44
			0,594	15,09	75,92	51,02
			0,719	18,26	90,44	60,78

* - if there is interest in the market, it is possible to begin production in within 4 months

** - start of production is planned for the 4-th quarter of 2023

GOST 31446-2017, 632-80, API 5CT*

Steel grade	Outside diameter		Wall thickness		Weight of 1 running meter	
	inch	mm	inch	mm	kg/m	pound/foot
Л, J55, K55, N80, P	4,5	114,3	0,25	6,35	16,91	11,36
			0,29	7,37	19,43	13,05
			0,337	8,56	22,32	15,00
	5	127,00	0,253	6,43	19,11	12,84
			0,296	7,52	22,15	14,89
			0,362	9,19	26,71	17,95
			0,437	11,10	31,73	21,32
			0,478	12,14	34,39	23,11
			0,5	12,70	35,80	24,06
	5,5	139,7	0,275	6,99	22,86	15,36
			0,304	7,72	25,13	16,89
			0,361	9,17	29,52	19,84
			0,415	10,54	33,58	22,56
	6,625	168,3	0,288	7,32	29,04	19,52
			0,352	8,94	35,14	23,61
			0,417	10,59	41,19	27,68
			0,475	12,07	46,49	31,24
	7	177,8	0,317	8,05	33,71	22,65
			0,362	9,19	38,23	25,69
			0,408	10,36	42,79	28,76
			0,453	11,51	47,19	31,71
			0,498	12,65	51,52	34,62
			0,54	13,72	55,50	37,30
	7,625	193,675	0,328	8,33	38,08	25,59
			0,375	9,53	43,26	29,07
			0,43	10,92	49,23	33,08
			0,5	12,70	56,68	38,09
			0,562	14,27	63,16	42,44
	8,625***	219,1	0,352	8,94	46,34	31,14
			0,4	10,16	52,35	35,18
0,45			11,43	58,54	39,34	
0,5			12,70	64,64	43,44	
0,557			14,15	71,51	48,05	
0,5			12,70	64,64	43,44	

* - Certificate API is expected in the 1-st quarter of 2024

** - achievement of the P110 group of strength is planned for th 3-rd quarter of 2023

*** - start of production is planned for the 4-th quarter of 2023

EN 10210, EN10297			
Steel grade	Diameter	Wall thickness	Weight of 1 running meter
	mm	mm	kg/m
S235JRH;S275J0H	114,3	6	16,03
		6,3	16,78
		8	20,97
		10	25,72
	139,7	8	25,98
		10	31,99
		12	37,79
		12,5	39,21
	168,3	6,3	25,17
		8	31,63
		10	39,04
		12,5	48,03
	177,8	8	33,50
		10	41,38
		12,5	50,96
	193,7	8	33,50
		10	41,38
		12,5	50,96
		14,2	57,29
		16	63,84
	219,1	8	33,50
		10	41,38
		12,5	50,96
		14,2	57,29
16		63,84	
20		77,83	

GOST 8731/8732, GOST 32528-2013

Steel grade	Outside diameter	Weight of 1 running meter with wall thickness											
	mm	5	6	7	8	9	10	11	12	14	16	18	20
CT20; CT35; CT45; 09Г2С; 17Г1С; 13ХΦА	114	13,44	15,98	18,47	20,91	23,31	25,65	27,94	30,19	34,53	38,67	42,62	46,36
	127	15,04	17,90	20,72	23,48	26,19	28,85	31,47	34,03	39,01	43,80	48,39	52,78
	133	15,78	18,79	21,75	24,66	27,52	30,33	33,10	35,81	41,09	46,17	51,05	55,73
	140	16,65	19,83	22,96	26,04	29,08	32,06	34,99	37,88	43,50	48,93	54,16	59,19
	146	17,39	20,72	24,00	27,23	30,41	33,54	36,62	39,66	45,57	51,30	56,82	62,15
	159	18,99	22,64	26,24	29,79	33,29	36,75	40,15	43,50	50,06	56,43	62,59	68,56
	168	20,10	23,97	27,79	31,57	35,29	38,97	42,59	46,17	53,17	59,98	66,59	73,00
	178	21,33	25,45	29,52	33,54	37,51	41,43	45,30	49,13	56,62	63,92	71,03	77,93
	187	22,44	26,78	31,07	35,32	39,51	43,65	47,74	51,79	59,73	67,47	75,02	82,37
	194	23,31	27,82	32,28	36,70	41,06	45,38	49,64	53,86	62,15	70,24	78,13	85,82
219	26,39	31,52	36,60	41,63	46,61	51,54	56,43	61,26	70,78	80,10	89,23	98,15	

specified clauses are not included in today's production line